

# MONTAGE<sup>®</sup>



## ***RESIDENTIAL ORNAMENTAL STEEL FENCE***

Montage ornamental steel fence is *unparalleled in strength* and quality, *adapts to virtually any terrain*, *withstands vast shifts in climate* yet remains untouched by time in stately elegance. This fence offers an *array of customizable options* to fit your unique sense of style and application.



FENCE PRODUCTS

**AMERISTARFENCE.COM | 888-333-3422**

ASSA ABLOY, the global leader in door opening solutions

**AMERISTAR<sup>®</sup>**

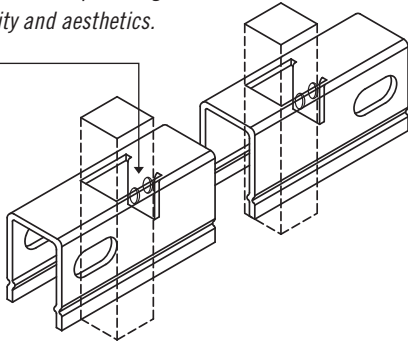
**ASSA ABLOY**

# MONTAGE®

## RESIDENTIAL ORNAMENTAL STEEL FENCE

.625"sq x 18ga PICKETS | .9375" x 1.25" x 14ga RAILS | 2"sq x 16ga POSTS

Each picket is precisely welded at each rail intersection providing all-terrain flexibility and aesthetics.



### STYLE OPTIONS



CLASSIC™



MAJESTIC™



GENESIS™



CRESCENT™

Also available in Pool, Pet & Play (3" air spacing) – styles vary

### PROFUSION WELDED STEEL



PROFUSION WELDING

All Montage fence panels are fabricated using Ameristar's ProFusion welding process. This technique combines laser and fusion technology to create a virtually invisible structural connection at every picket to rail intersection. Unlike typical aluminum fence systems that are held together with unsightly screws, the ProFusion weld used with Montage promotes a "good neighbor" profile with sleek lines and no exposed picket to rail fasteners. When compared to aluminum fencing, Montage's welded steel construction is unmatched in strength and durability.



PROTECTED BY E-COAT

### E-COAT™ PROTECTIVE FINISH

Montage galvanized steel framework is subjected to a multi-stage pre-treatment/wash (with zinc phosphate), followed by a duplex cathodic electrocoat system consisting of an epoxy primer, which significantly increases corrosion protection, and an acrylic topcoat, which provides the protection necessary to withstand adverse weathering effects. This process results in years of maintenance-free ownership.



### LIFETIME WARRANTY

The Montage families of fencing products are manufactured from superior quality materials by skilled craftsmen with the highest standards of workmanship in the industry. Ameristar is confident in offering Montage with a Lifetime Limited Warranty, backed by an American company with over 30 years of demonstrated excellence in manufacturing ornamental fence products.



### DOMESTIC MANUFACTURING

Ameristar is committed to providing products that meet the Buy American Act. We have made significant investments in technology, process improvement, and employee training in an effort to secure American jobs and combat inferior products.

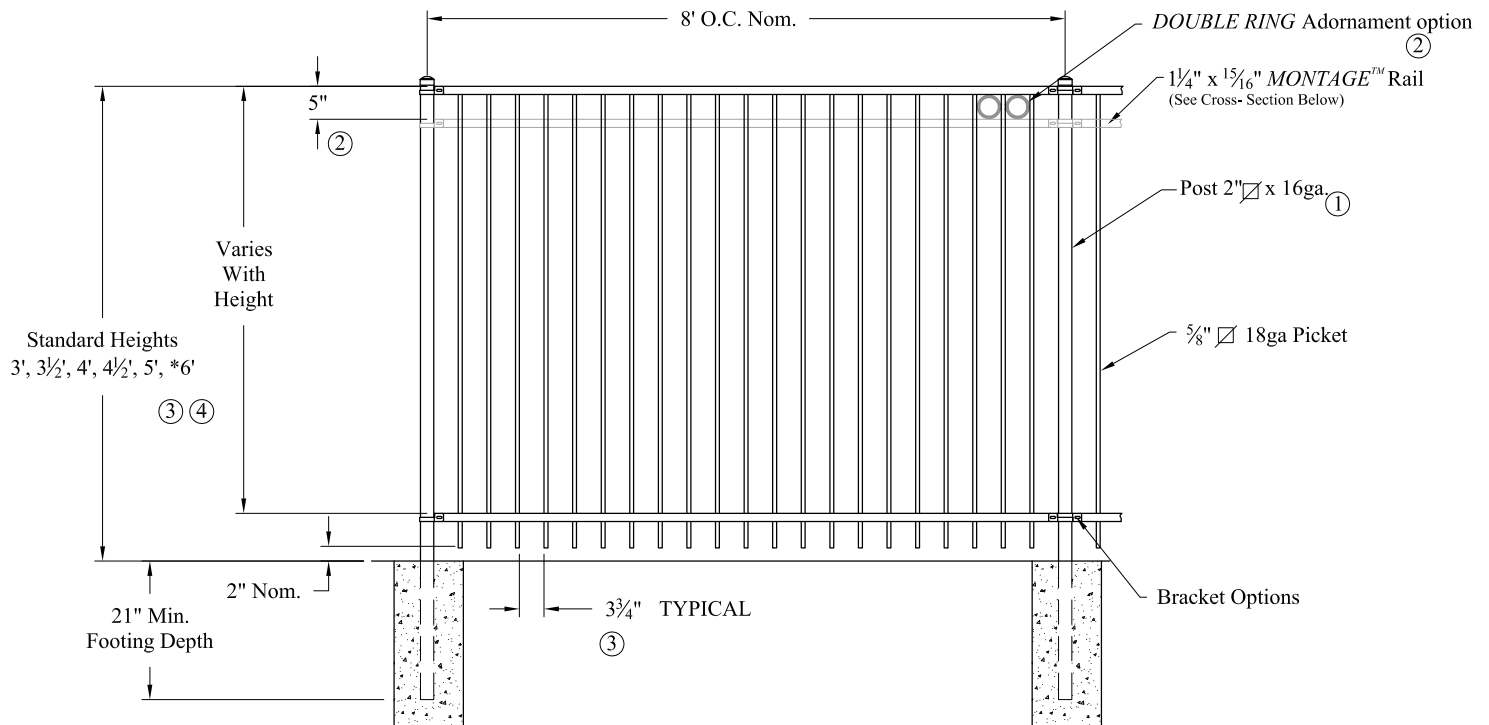
#DMR | REVISED 08/2018



FENCE PRODUCTS

TO PLACE YOUR ORDER CALL 888-333-3422

VISIT AMERISTARFENCE.COM

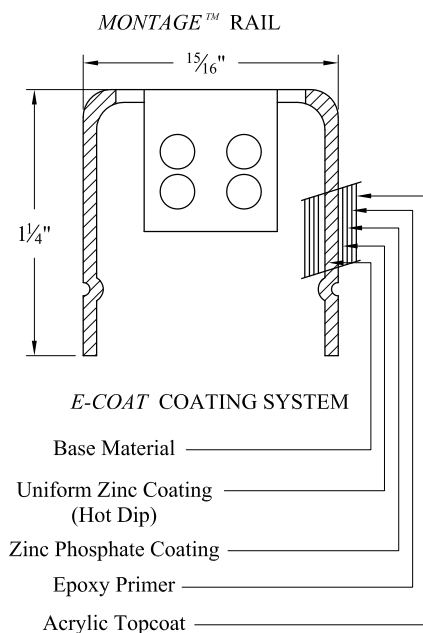


#### NOTES:

- 1.) Post size depends on fence height and wind loads. See *MONTAGE™* specifications for post sizing chart.
- 2.) Third rail required for *Double Rings*.
- 3.) Available in 3" air space and/or Flush Bottom on most heights.
- 4.) Three rails required for 6' tall.

#### RAKING DIRECTIONAL ARROW

Welded panel can be raked 45" over 8' with arrow pointing down grade.

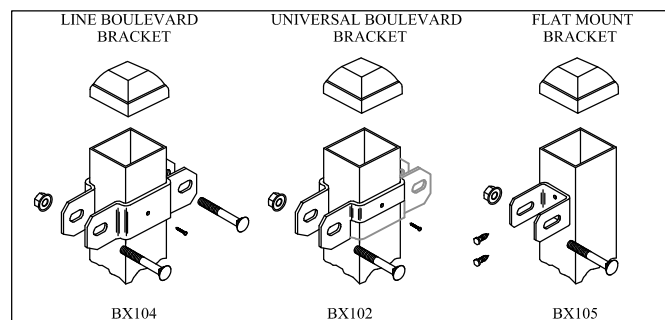


#### PROFUSION™ WELDING PROCESS

No exposed welds,  
Good Neighbor profile - Same  
appearance on both sides

#### MONTAGE™ RAIL

Specially formed high strength  
architectural shape.



### RESIDENTIAL WELDED STEEL PANEL

#### PRE-ASSEMBLED

#### Title: MONTAGE MAJESTIC 2/3-RAIL

DR: CI SH . 1 of 1 SCALE: DO NOT SCALE

CK: ME Date 7-19-11 REV: c



**AMERISTAR®**

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www.ameristarfence.com

Values shown are nominal and not to be used for installation purposes. See product specification for installation requirements.

RMISO